

COMBIVERT



(GB) INSTRUCTION MANUAL

Type R6-S

Power supply and
regenerative unit
Size 15/19

GB

This instruction manual describes the power supply and recovery unit KEB COMBIVERT R6-S series. Before working with the unit the user must become familiar with it. This especially applies to the knowledge and observance of the following safety and warning indications. The pictographs used in this instruction manual have following meaning:

GB - 3 ... GB - 32



Danger
Warning
Caution



Attention
Essential
Measure



Information
Help
Tip

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1. Introduction

1.1 Preface

First we would like to welcome you as a customer of the company Karl E. Brinkmann GmbH and congratulate to the purchase of this product. You have decided for a product on highest technical niveau.

The enclosed documents as well as the specified hard- and software are developments of the Karl E. Brinkmann GmbH. Errors excepted. The Karl E. Brinkmann GmbH has created these documents, this hard- and software with best the knowledge. We doesn't accept the guarantee that the user gets the profit with this specifications. The Karl E. Brinkmann GmbH reserves the right to change specifications without prior notice or to instruct third persons. This list is not exhaustive.

The used pictograms have following significance:



Danger
Warning
Caution



Attention
Essential
Discharge Time



Information
Help
Tip

1.2 Product description

This instruction manual describes the power supply and recovery unit KEB COMBIVERT R6-S. The COMBIVERT R6-S has the following features.

The supply unit

- converts a three-phase input voltage into DC voltage.
- supplies KEB frequency inverter individually or via DC interconnection.
- can be switched parallel, if higher power supply is required.
- increases the stability of the DC link voltage in the DC interconnection.

The feedback unit

- feeds back the excess energy from generatoric operation into the supply system.
- reduces the energy demand.
- reduces the heat emission.
- is environmentally friendly and space-saving.
- replaces braking resistor and braking transistor.
- is cost-saving.

The COMBIVERT R6-S is generally protected against overcurrent, ground fault and temperature. Appropriate dimensioned DC fuses protects the DC link circuit against short-circuit. The following accessories are necessary for operation with the COMBIVERT R6-S:

- Power choke
- HF filter (for observance of EMC standard)

1.3 Specified application

The COMBIVERT R6-S serves exclusively for the supply of frequency inverters with DC input and/or feedback of excess energy into the supply system. The operation of other electrical consumers is prohibited and can lead to malfunctions or to the destruction of the units.

1.3.1 Standard operation

If the DC link voltage increases to a value above the peak value of the mains voltage (negative power), feedback of the current into the mains occurs automatically. The mains voltage is analog measured. The feedback occurs in a square-wave format, whereby the current flow period corresponds to the times of a B6 bridge circuit. The feedback is finished if the DC link voltage decreases the supply peak voltage (positive power).

1.3.2 Abnormal operation

When exceeding the permissible limit values for voltage, current or temperature the current flow between DC link and mains is blocked during recovery. An appropriate error message is also displayed during supply. The unit must be disconnected from the supply system or the load must be switched off in case of overcurrent. This can be done by opening the control release of the frequency inverter.

At factory setting the modulation is switched off in case of a net phase and/or a synchronisation line failure and the error message E.nEt is displayed.

Special adjustments from KEB are necessary if the modulation and/or the standard operation should start again within a defined time in case of return of power supply.




1.4 Unit identification

19	R6	S	3	E	9	0	0	A		
								Type	A: Heat sink (standard)	B: Flat rear
								Design	0: default	
								reserved	0: default	
								Voltage	9: 3-ph.; 180...550 V; AC	
								Housing	E	
								Options	0: without 1: precharging	3: Precharging, DC-fuses
								Control	S: 1B.R6	
								Series	R6	
								Unit size	15 (13), 19 (16)	

Safety Instructions



2. Safety Instructions

2.1 General instructions








 Electric Shock	<p>COMBIVERT R6 power supply und recovery units contain dangerous voltages which can cause death or serious injury.</p> <p>COMBIVERT R6 can be adjusted by way that energy is refeed into the supply system in case of power failure at generatoric operation. Therefore a dangerous high tension can exist in the unit after switching off the supply system.</p> <p>Before working with the unit check the isolation from supply by measurements in the unit.</p> <p>Care should be taken to ensure correct and safe operation to minimise risk to personnel and equipment.</p>
 Only Qualified Electro-Personnel	<p>All work from the transport, to installation and start-up as well as maintenance may only be done by qualified personnel (IEC 364 and/or CENELEC HD 384 and IEC-Report 664 and note national safety regulations). According to this manual qualified staff means those who are able to recognise and judge the possible dangers based on their technical training and experience and those with knowledge of the relevant standards and who are familiar with the field of power transmission.</p>
 Observe Standards	<p>The COMBIVERT R6 must not be started until it is determined that the installation complies with 89/392/EEC (machine directive) as well as the EMC-directive (89/336/EEC)(note EN60204).</p> <p>The COMBIVERT R6 meets the requirements of the Low-Voltage Directive 73/231/EEC. The harmonized standard of the series EN 61800-5-1 (VDE 0160) is used.</p> <p>This is a product of limited availability in accordance with IEC 61800-3. This product may cause radio interference in residential areas. In this case the operator may need to take corresponding measures.</p>

2.2 Transport, Storage and Installation






The storage of the COMBIVERT must be done in the original packing. It is to be protected against humidity and excessive cooling and thermal effect. A long-distance transport must be carried out in the original packing. It is to be secured against impact influence. The marking on the final packing must be observed! After removing the final packing the COMBIVERT must be set down on a stable base.

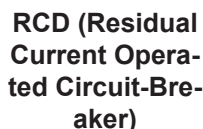
 Protect Against Accidental Contact	<p>The COMBIVERT R6 must be protected against invalid loading. Components and covers must not be bent or moved as this may affect insulation distances. The units contain electrostatically endangered components which can be destroyed by inappropriate handling. For that reason the contact of electronic components and contacts is to be avoided. The equipment must not be switched on if it is damaged as it may no longer comply with mandatory standards.</p> <p>Make sure that during installation there is enough minimum clearance and enough cooling. Climatic conditions must be observed in accordance with the instruction manual.</p>
 Hot Surface	<p>Heat sinks can reach temperatures, which can cause burns when touching. If in case of structural measures a direct contact cannot be avoided, a warning notice "hot surface" must be mounted at the machine.</p>

2.3 Electrical connection

 <p>Note Capacitor Discharge Time</p>	<p>Before any installation and connection work, the system must be switched off and secured. After clearing the intermediate circuit capacitors are still charged with high voltage for a short period of time. The unit can be worked on again, after it has been switched off for 5 minutes.</p>
 <p>Secure Isolation</p>	<p>The terminals of the control terminal strip are securely isolated in accordance with EN 61800-5-1. With existing or newly wired circuits the person installing the units or machines must ensure the EN requirements are met. With frequency inverters that are not isolated from the supply circuit all control lines must be included in other protective measures (e.g. double insulation or shielded, earthed and insulated).</p>
 <p>Voltage With Respect To Ground</p>	<p>Connection of the COMBIVERT R6 is only permissible on symmetrical networks with a maximum line voltage (L1, L2, L3) with respect to earth (N/PE) of 317V. An isolating transformer must be used for supply networks which exceed this value! The units may be damaged if this is not observed.</p>
 <p>Earthed External Conductor</p>	<p>The COMBIVERT R6 can be connected to power systems with earthed external conductors (e.g. delta power systems) if the following exceptions apply:</p> <ul style="list-style-type: none"> • the control system is no longer regarded as “securely isolated circuit”, further protection measures are therefore required • with this type of power system, the max. voltage phase / earth must not exceed 550V absolute • external DC fuses at the DC connections are necessary for the 400V class. Use the COMBIVERT R6-S without internal DC fuses.
 <p>Only Fixed Connection</p>	<p>The COMBIVERT R6 is designed for fixed connection only as discharge currents of > 3.5 mA may occur especially when using EMI filters. It is therefore necessary to lay a protective conductor with a section of at least 16mm² (copper) or a second protective conductor in compliance with EN61800-5-1. Ground point-to-point with the shortest connection possible to mains earth (avoid earth loops).</p>
 <p>Insulation Measurement</p>	<p>When doing an insulation measurement in accordance with VDE 0100 / Part 620, the power semiconductor of the unit and existing radio interference filters must be disconnected because of the danger of destruction. This is permissible in compliance with the standard, since all inverters are given a high voltage test in the end control at KEB in accordance with EN 50178.</p>
 <p>Different Earth Potentials</p>	<p>When using components without isolated inputs / outputs, it is necessary that equipotential bonding exists between the components to be connected (e.g. through the equalizer). Disregard can cause destruction of the components by the equalizing currents.</p>

Safety Instructions

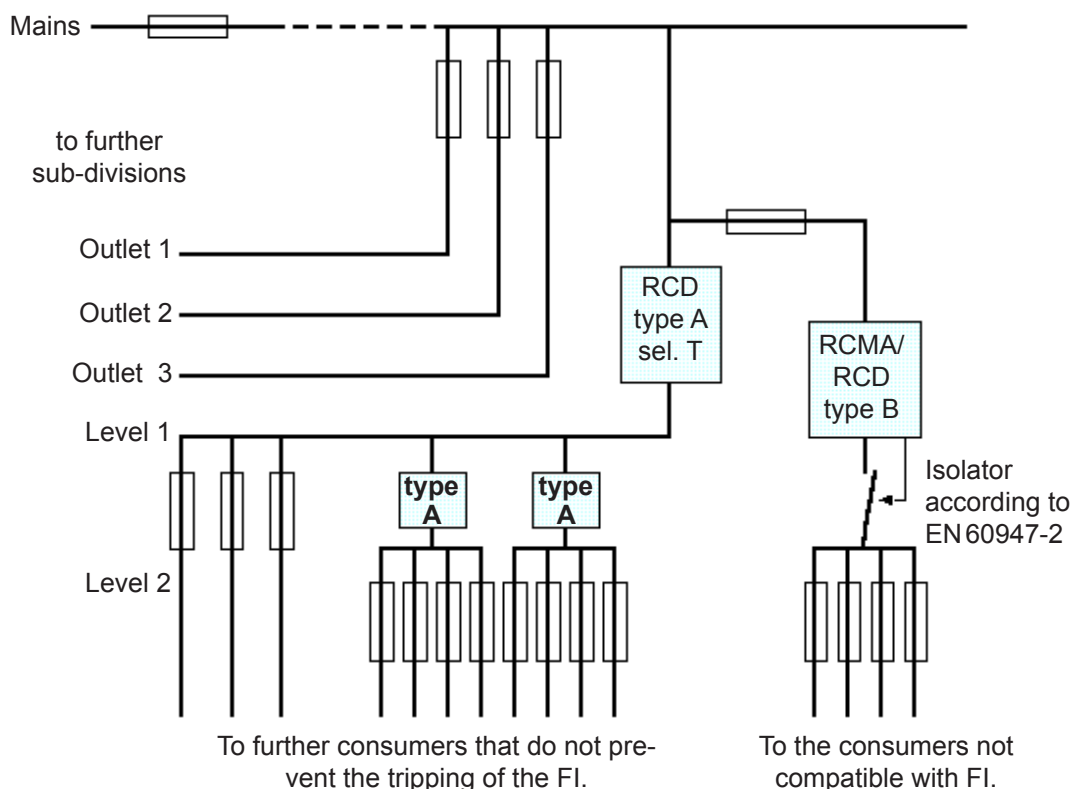
 <p>Prevent Disturbances</p>	<p>A trouble-free and safe operation of the COMBIVERT R6 is only guaranteed when the connection instructions below are strictly followed. Incorrect operation or damage may result from incorrect installation.</p> <ul style="list-style-type: none"> • Pay attention to mains voltage. • • Install power cables and control cables separately (>15 cm separation). • • Use shielded / twisted control lines. Lay shield at one side to COMBIVERT R6-S to PE! • Only use suitable circuit elements to control the logic and analog inputs, whose contacts are rated for extra-low voltages. • Housing of the COMBIVERT R6 must be well earthed. Screens of larger power cable must be directly and securely attached to both the inverter PE terminal and the motor ground terminal. Remove paint finish where necessary. • • Ground the cabinet or the system earth star point with the shortest connection to mains earth (avoid earth loops) • Use exclusively the line commutation throttle specified by KEB. • The average value of the supplied DC current may not exceed the maximum DC current. • If several frequency inverters are connected to the COMBIVERT R6-S the max. permissible DC link capacities of all connected frequency inverters must be considered during supply operation (see technical data).
 <p>Automatic Re-start</p>	<p>The COMBIVERT R6 can be adjusted by such way that the inverter restarts automatically after an error case (e.g. broken phase line). System design must take this into account, if appropriate, and additional monitoring or protective features added where necessary.</p>
 <p>Not Short-Circuit Proof (Supply)</p>	<p>The COMBIVERT R6 is not short-circuit proof at the power supply input! If the I2t-protection is adapted with a gR fuse, a conditional protection at supply input is possible. If necessary the short-circuit protection at DC output is ensured by internal aR fuses.</p>
 <p>Conditionally Short-Circuit Proof (Feedback)</p>	<p>The COMBIVERT R6 is conditionally short-circuit proof (EN61800-5-1 / VDE 0160). After resetting the internal protection devices, the function as directed is guaranteed.</p> <p>Exception:</p> <ul style="list-style-type: none"> • • If an earth-leakage fault or short-circuit often occurs at the output, this can lead to a defect in the unit.
 <p>Cyclic Activation And Deactivation</p>	<p>With applications requiring the COMBIVERT R6 to be switched on and off cyclically, maintain an off-time of at least 5 min. If you require shorter cycle times please contact KEB.</p>



For example, with TN-mains this protection is made with overcurrent protective devices, with IT-mains it is insulation monitoring with a pulse-code measuring method. A protective separation can be used with all mains forms as long as the required power and cable lengths permit this.

The person setting up the unit must present proof of compatibility before installing the inverter!

Circuit diagram of low voltage distribution (principle of the protective elements)



2.4 EMC instructions

COMBIVERT R6-S represent electrical equipment designed for use in industrial and commercial units. In accordance with the EMC directive 89/336/EEC, it is not obligatory to mark these devices as they represent components to be further processed by the respective machine and unit manufacturer and are not operable independently according to the EMC directive. The person installing / operating the machine / unit is obliged to prove the protective measures demanded by the EMC directive are complied with. The prescribed ratings can usually be complied with when using the radio interference voltage filters specified by KEB, and when observing the following measures and installation guidelines.

2.5 EMC conform installation

The COMBIVERT R6 is designed to be used in the second environment as defined in EN 61800-3 (unit with its own supply transformer). Take additional measures when using it in the first environment (residential and commercial area connected to public low-voltage mains)!

- Install the control cabinet or system in an appropriate and correctly way (see chapter „control cabinet installation“)
- To avoid coupled-in noise, separate supply lines, motor lines, control and data lines (low-voltage level < 48V) and leave a space of at least 15 cm between them when installing.
- In order to maintain low-resistance high frequency connections, earthing and shielding, as well as other metallic connections (e.g. mounting plate, installed units) must be in metal-to-metal contact with the mounting plate, over as large an area as possible. Use earthing and equipotential lines with a section as large as possible (min. 16mm²) or use thick earthing strips.
- Only use shielded cable with copper or tin-plated braid, since steel braid is not suitable for high frequency ranges. The screen must always be installed on the compensating rail and fastened with clips or guided through the wall of the housing. Do not elongate the screen end (pigtailes) with individual conductors!
- If external interference suppression filters are used, then these must be installed as close as possible (<30cm from) the interference source and in metal-to-metal contact with the mounting plate, over as large an area as possible.
- Always equip inductive control elements (contactors, relays etc.) with suppressors such as varistors, RC-elements or damping diodes.
- All connections must be kept as short as possible and as close as possible to the earth, as free floating lines work as active and passive aerials.
- Keep connection cables straight (do not bundle). Install a non-assigned wire at one sides to the protective earth conductor.
- The flow and return circuit must be twisted when the lines are not shielded, in order to dampen common-mode noise.
- The cable for phase synchronisation between mains choke and COMBIVERT R6-S may not exceed a line length of 1 m.
- Further informations are found in the internet, see „www.keb.de“.

3. Technical Data

3.1 Power data

Unit size	*)		15 (13)	19 (16)
Housing size			E	
Phases			3	
Rated voltage	*)	[V]	400 (230)	
Mains voltage		[V]	180...550 ±0 %	
Mains frequency		[Hz]	50 / 60 ±2	
Regenerative operation				
Output rated power	*)	[kVA]	18 (10,5)	45 (26)
Rated active power	*)	[kW]	17 (10)	42 (23)
Max. power output	*)	[kVA]	27 (15,5)	67,5 (39)
Max. active power	*)	[kW]	25,5 (15)	63 (34,5)
Regenerative rated current		[A]	26	65
Regenerative DC current		[A _{DC}]	32	80
Over load current (E.OL) 60 s	1)	[A]	39	97,5
Max. regenerative DC current 60 s		[A _{DC}]	48	120
Power supply operation				
Output rated power	*)	[kVA]	18 (10,5)	48,5 (28)
Rated active power	*)	[kW]	16 (10)	44,5 (25,5)
Max. power output	*)	[kVA]	27 (15,5)	72,5 (42)
Max. active power	*)	[kW]	24 (14,5)	67 (38)
Rated supply current	2)	[A]	26	70
DC supply current		[A _{DC}]	32	87 3)
Over load current (E.OL)		[A]	39	105
Max. DC supply current		[A _{DC}]	48	130
Over load cutoff		[%]	160	160
DC output voltage	*)	[V _{DC}]	420...780 (250...370)	
Max. permissible DC link capacity	4) *)	[μF]	5000 (21500)	5000 (21500)
Max. permissible mains fuse type gR		[A]	40	100
I²t Integral of the limiting load of the semiconductor		[A²s]	1200	4500
Perm. aR fuse Siemens Sitor (no delta power system)			3NC2240	3NC2200
Supply line cross section (min)		[mm²]	0,5	1,5
Supply line cross section (max)		[mm²]	10 (AWG 8)	25 (AWG 4)
DC line cross section (min)		[mm²]	0,5	1,5
DC line cross section (max)		[mm²]	10 (AWG 8)	25 (AWG 4)
Power loss at nominal operating		[W]	200	470
Max. heat sink temperature		[°C]	70	88

*) Bracket values obtain for operation at 230 V power supply.

1) The overcurrent is specified for 1 minute. The overload cycle is 300 seconds. This corresponds to duty class 2 EN 60146-1-1.

2) The current data are based on a fundamental frequency component of g=0,95. The fundamental frequency component or the effective value of the input current is dependent on load and line supply conditions. At uncontrolled B6 converters the phase angle cosφ1 can be set to one, so the value of the fundamental frequency components is equal to the value of the power factor.

3) If the DC-infeed current > 85ADC use two by two of the DC terminals (++) and --) to meet the requirements of the UL standard. The connection cables are parallel connected.

4) Please contact KEB for higher values.



The units are not short circuit proof without corresponding dimensioned fuses



Exceeding of the max. rechargeable DC link capacity can lead to a defect.



A load removal in the DC link circle may only occur after message „Standby“.



Site altitude maximal 2000 m. With site altitudes over 1000 m a derating of 1 % per 100 m must be taken into consideration.

3.2 Operating conditions

		Standard	Standard/ class	Instructions
Definition according to		EN61800-2		Inverter product standard: rated specifications
		EN61800-5-1		Inverter product standard: general safety
Site altitude				max. 2000 m above sea level (with site altitudes over 1000 m a derating of 1 % per 100 m must be taken into consideration)
Ambient conditions during operation				
Climate	Temperature	EN 60721-3-3	3K3	extended to -10...45 °C (with temperature over 45 °C to max. 55 °C a deration of 5 % per 1 K must be taken into consideration)
	Humidity		3K3	5...85 % (without condensation)
Mechanical	Vibration	Track	EN 50155	max. amplitude of a vibration 1 mm (5...13 Hz) max. acceleration amplitude 7 m/s² (13...200 Hz) sine
		Germ. Lloyd	Part 7-3	
		EN 60721-3-3	3M1	
Contamination		Gas	3C2	
		Solids	3S2	
Ambient conditions during transport				
Climate	Temperature	EN 60721-3-2	2K3	(without condensation)
	Humidity		2K3	
Mechanical	Vibration	Track	EN 50155	max. amplitude of a vibration 3,5 mm (2...9 Hz) max. acceleration amplitude 15 m/s² (9...200 Hz) sine
		Germ. Lloyd	Part 7-3	
		EN 60721-3-2	2M1	
	Surge	EN 60721-3-2	2M1	max. 100 m/s²; 11 ms
Contamination		Gas	2C2	
		Solids	2S2	
Ambient conditions for the storage				
Climate	Temperature	EN 60721-3-1	1K4	(without condensation)
	Humidity		1K3	
Mechanical	Vibration	Track	EN 50155	max. amplitude of a vibration 1 mm (5...13 Hz) max. acceleration amplitude 7 m/s² (13...200 Hz) sine
		Germ. Lloyd	Part 7-3	
		EN 60721-3-1	1M1	
	Surge	EN 60721-3-1	1M1	max. 100 m/s²; 11 ms
Contamination		Gas	1C2	
		Solids	1S2	
Type of protection		EN 60529	IP20	
Environment		IEC 664-1		Pollution degree 2
Definition according to		EN 61800-3		Inverter product standard: EMC
EMC emitted interference (see instruction manual)				
Cable-based interferences		EN 55011	C3	ΔLimit A (B optional)
Radiated interferences		EN 55011	C3	ΔLimit A
EMC interference immunity				
ESD		EN 61000-4-2	8 kV	AD (air discharge) and CD (contact discharge)
Burst - control lines + bus		EN 61000-4-4	2 kV	
Burst - mains supply		EN 61000-4-4	4 kV	
Surge - mains supply		EN 61000-4-5	1 / 2 kV	Phase-phase / phase-ground
EMF		EN 61000-4-3	10 V/m	
Voltage fluctuations / voltage drop		EN 61000-2-1		+10 %, -15 %; 90 %
Voltage unsymmetries / Frequency changes		EN 61000-2-4		3 %; 2 %

3.3 Accessories

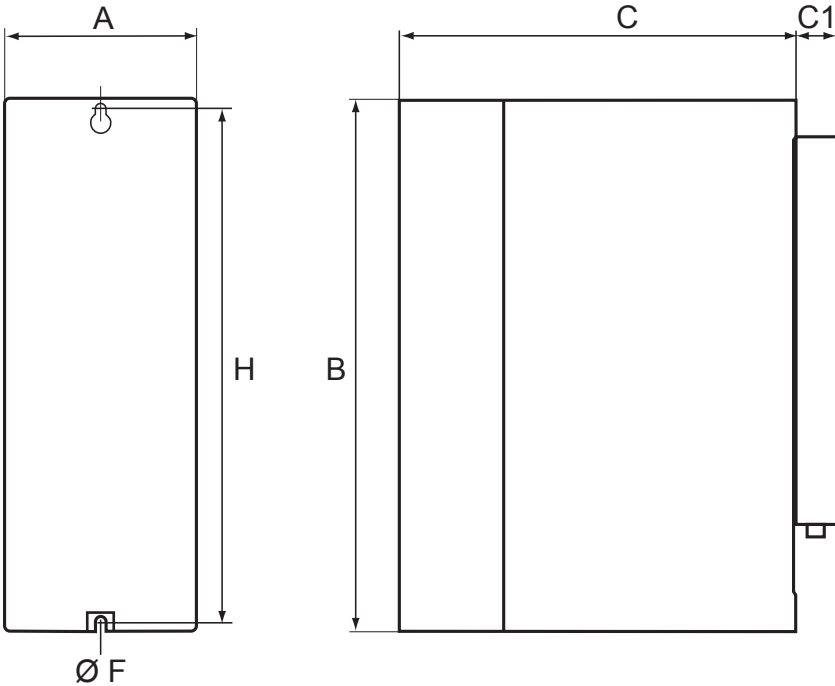
Unit size	15 (13)		19 (16)
Rated voltage	400 V		
Commutation throttle	15Z1B05-1000	15Z1B05-1001	19Z1B05-1000
max. short time overload (regenerative operation)	110 %	160 %	160 %
max. short time overload (power supply operation)	140 %	160 %	160 %
Patch cable (length 1 m)	00F50C3-4010		

3.4 Options

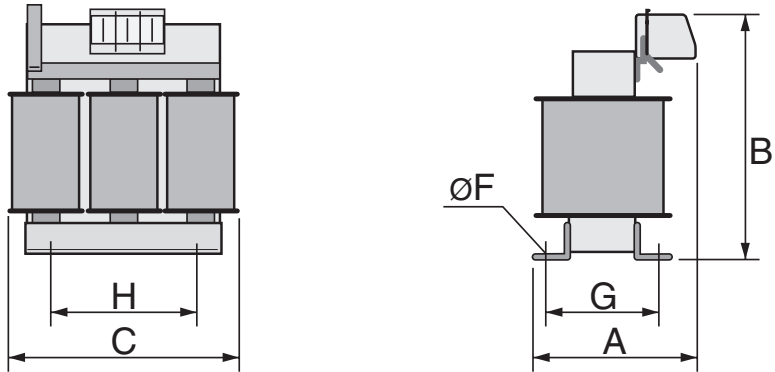
Unit size	15 (13)		19 (16)
Mains filter	15E4T60-1001 in accordance with EN 55011 class A		19R6T60-1001 in accordance with EN 55011 class A Limit class B on consultation with KEB
Ferrite rings	see 3.5.4		
OSF filter 8 % THD	15Z1C04-1000 (230 V on request)		19Z1C04-1000 (230 V on request)
OSF filter 15 % THD	15Z1C04-1001 (230 V on request)		19Z1C04-1001 (230 V on request)
DC fuses	600 V / 50 A (Part number 009025H-3459)		600 V / 125 A (Part number 009025H-3559)
Operators	Digital operator, Interface operator		
Bus operators	CAN, ProfiBus, InterBus, Ethercat, Ehternet, Sercos, ModBus, Devicenet, HSP5		

3.5 Dimensions and weights

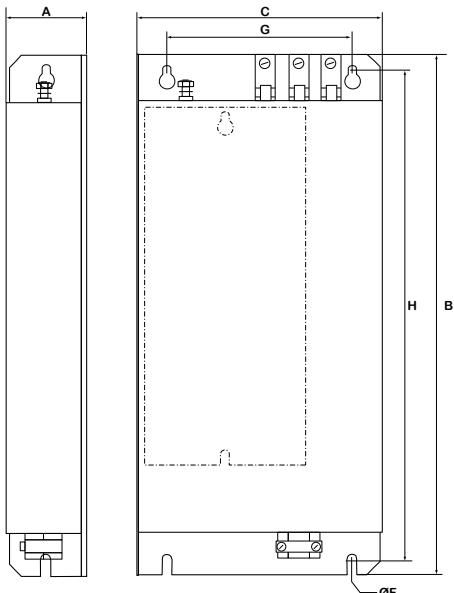
3.5.1 COMBIVERT R6-S

 <p>The drawing shows two views of the COMBIVERT R6-S unit. The front view on the left shows a rectangular unit with width A and height H. A small circle with a cross inside is located at the top center, and a small square with a cross inside is located at the bottom center. The side view on the right shows the unit's profile with total width C and a side extension of width C1. The height of the main body is B. A dimension F is indicated at the bottom of the front view, corresponding to the diameter of the mounting hole.</p>							
housing	A	B	C	C1	F	H	Weight
E	130	290	208	14	7	275	5,6 kg
C1 with operator							

3.5.2 Commutation throttle

							
Part number	A	B	C	F	G	H	Weight
15.Z1.B05-1000	75	240	180	5,5	54	166	5,6 kg
19.Z1.B05-1000	115	289,5	243	7	85	225	13,7 kg

3.5.3 HF sub-mounting filter

							
Part number	A	B	C	F	G	H	Weight
15.E4.T60-1001	50	352	132	7	100	335	2 kg
19.R6.T60-1001	65	422	198	7	150	397	6 kg

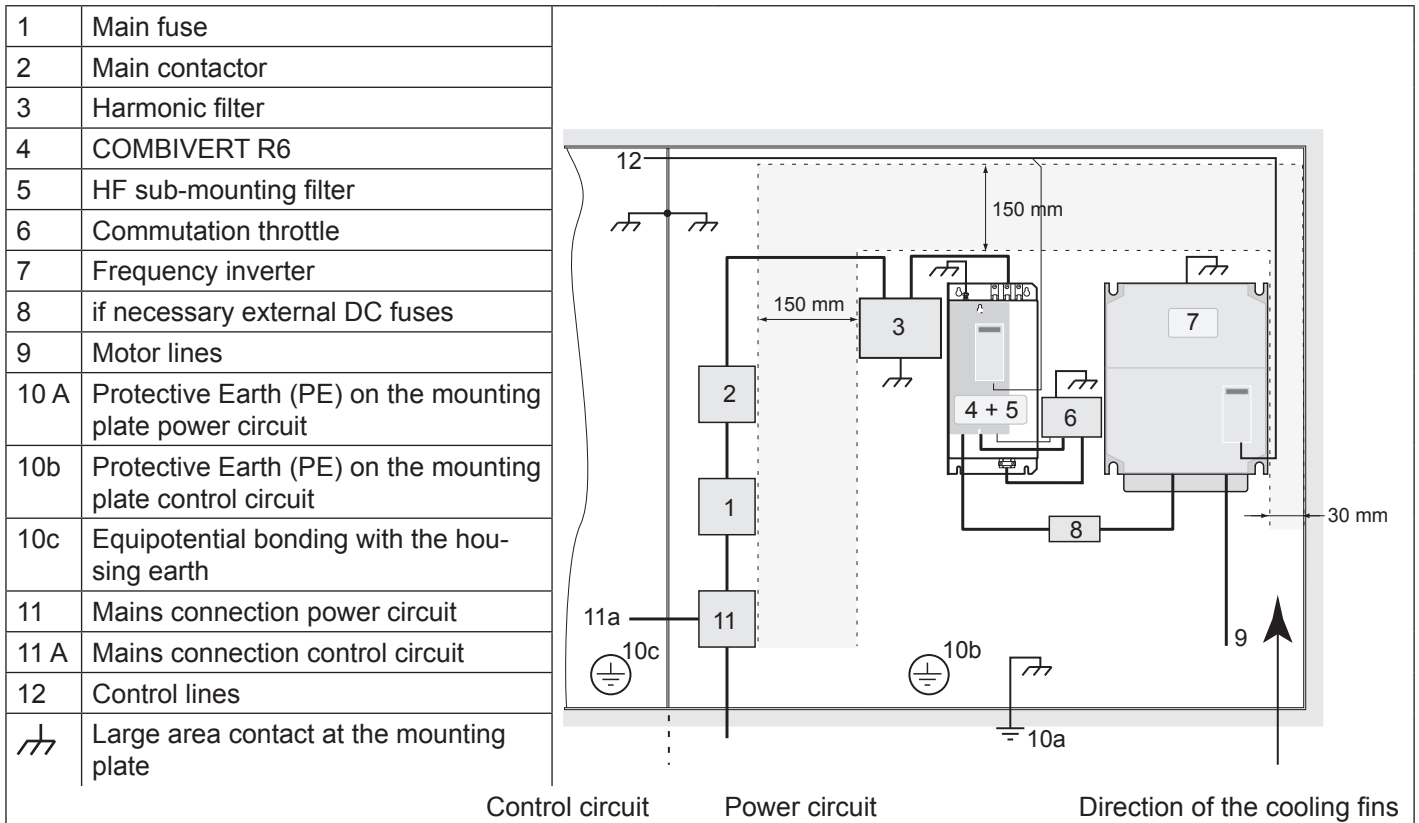
3.5.4 Ferrite rings

Ferrite rings are used for the reduction of the cable-based and radiated interferences. For a high damping, the ferrite rings are attached as close as possible to the interference source, i.e. at the DC and at the motor output terminals of the frequency inverter. The conductors are conducted through the ferrite core for the use as current-compensated choke. PE is directed core. Further information can be taken from the provided documentation. The ferrite ring which must be used results from the used cable cross-section.

Part number	Nominal size in mm	Inside diameter in mm
0090396-2621	R 42/26/18	24,9
0090390-5241	R 56/32/18	29,5
0090395-3820	R 63/38/25	36,0
0090395-5222	R 87/54/30	54,5
0090395-5520	R 102/66/15	64,5

4. Installation

4.1 EMC-compatible control cabinet installation



4.2 Installation instructions


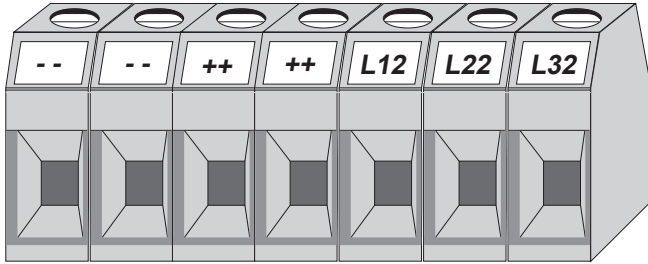
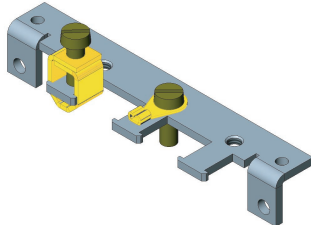



- Stationarily install and earth COMBIVERT.
- The device must not be permeated by mist or water.
- Allow for sufficient heat dissipation if installed in a dust-proof housing.
- Install the COMBIVERT in an appropriate housing in accordance with the local regulations when operating it in explosion-endangered spaces.
- Protect COMBIVERT against conductive and aggressive gases and liquids.
- The lines of the R6-S commutation throttle must be limiting to 50 cm.

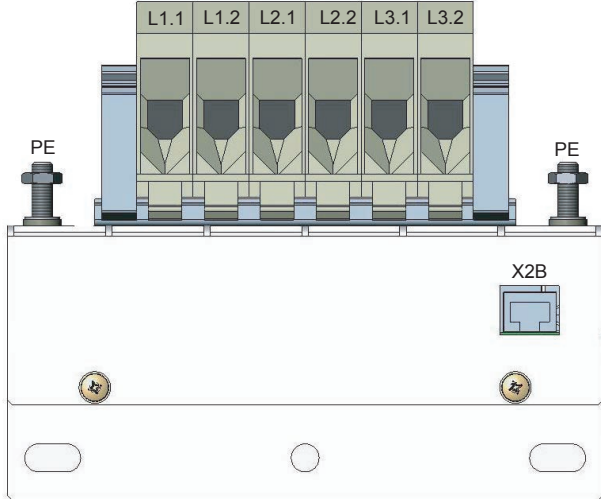
Connection Terminals

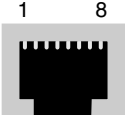
4.3 Connection of the COMBIVERT R6

4.3.1 Connection terminals of the power circuit

<div></div> <div>Pay attention to the input voltage, since 230 V and 400 V class are possible !</div>				
<div>Housing Size E</div> <div></div>		<div>Name</div> <div>L12 L22 L32 ++ --</div>	<div>Tightening torque [Nm]</div> <div>Permissible line cross section [mm²]</div> <div>Function</div> <div>3-phase supply input of the commutation throttle</div> <div>DC voltage input with inrush current limiting</div>	<div>Size</div> <div>15</div> <div>2</div> <div>:</div> <div>4</div> <div>Size</div> <div>19</div> <div>2</div> <div>:</div> <div>4</div> <div>25</div>
<div></div>		<div>PE, </div>	<div>Connection for shielding/grounding occurs via provided copper bar by clamping yoke or ring thimble. It must be mounted with four screws at the heat sink. The strain relief and the shielding must be done by the customer.</div>	<div>—</div> <div>1,3</div>

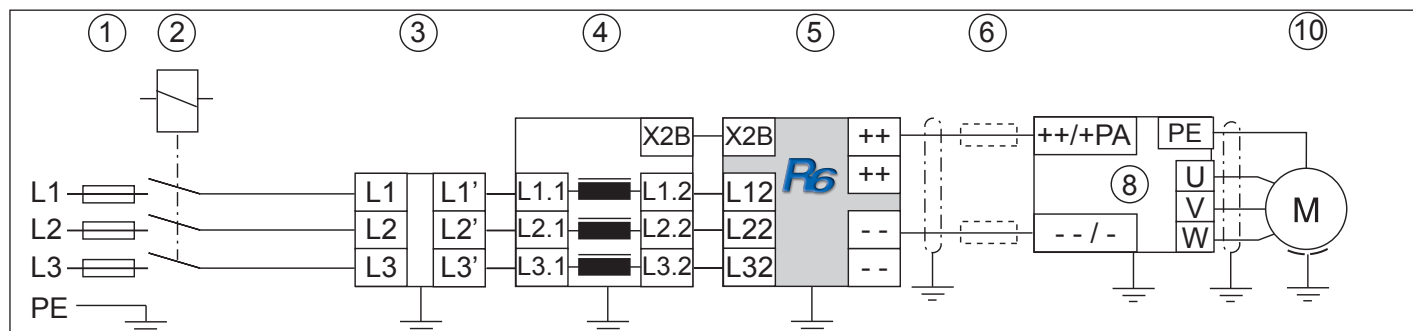
4.3.2 Connection terminals of the commutation throttle

15/19.Z1.B05-1000		Tightening torque [Nm]		
	Name	Permissible line cross section [mm²]	Size	
	Function	Size	Size	
	L1.1	3-phase mains connection	15	15
	L2.1		1,5	2
	L3.1		⋮	⋮
	L1.2	Output to COMBIVERT R6-S	16	4
	L2.2		Size 19	Size 19
	L3.2		2,5	6
			⋮	⋮
			35	8
X2B	see below	—	—	
PE	Connection for shielding /earthing	—	6	

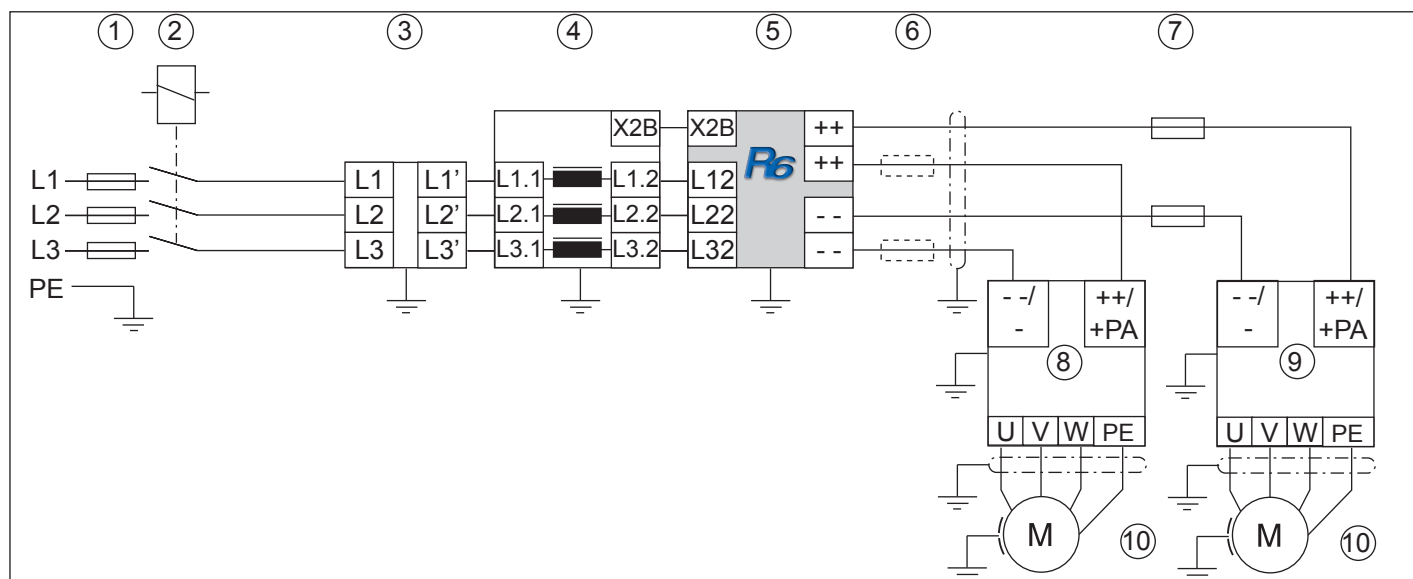
<div>X2B RJ45-socket for phase synchronization and temperature sensor</div> 	No.	Name	Function
	1	t1	Connection for temperature sensor
	2	t2	
	3	U13_syn	Synchronization phase 1 / 3
	4	—	reserved
	5	U21_syn	Synchronization phase 2 / 1
	6	—	reserved
	7	U32_syn	Synchronization phase 3 / 2
	8	—	reserved

4.4 Connection power circuit R6-S with internal fuses

4.4.1 Power supply and regenerative operation at inverter current \leq current of one COMBI- VERT R6-S



4.4.2 Power supply and regenerative operation at inverter currents \leq current of one COMBI- VERT R6-S

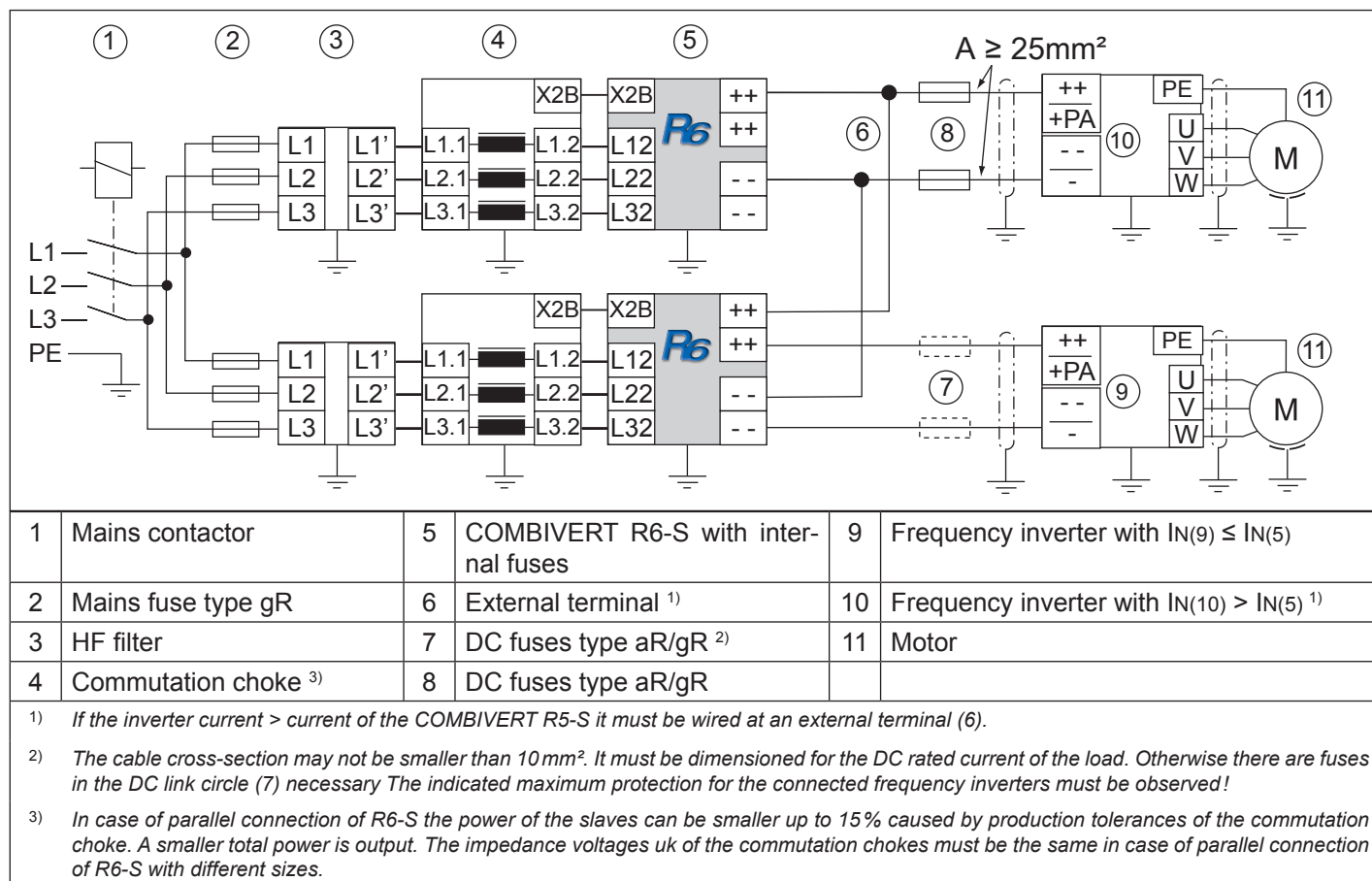


1	Mains fuse type gR	5	COMBIVERT R6-S with internal fuses	9	Frequency inverter
2	Mains contactor	6	DC fuses type aR/gR ¹⁾	10	Motor
3	HF filter	7	DC fuses type aR/gR		
4	Commutation choke / Harmonic filter	8	Frequency inverter with $I_N(9) \leq I_N(8)$		

¹⁾ The cable cross-section may not be smaller than 10 mm². It must be dimensioned for the DC rated current of the load. Otherwise there are fuses in the DC link circle (6) necessary. The indicated maximum protection for the connected frequency inverters must be observed!

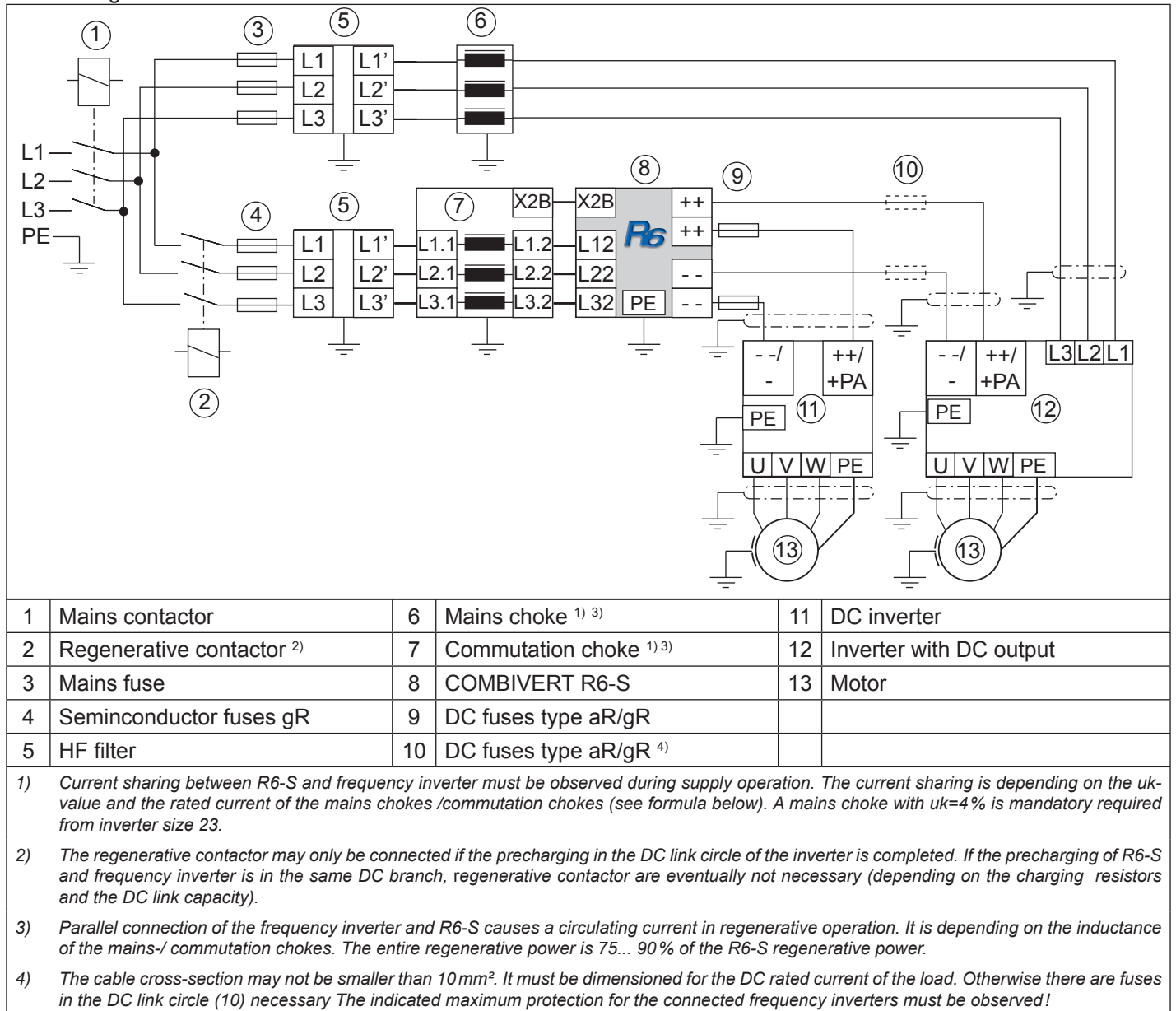
4.4.3 Power supply and regenerative operation at inverter currents \geq current of one COMBIVERT R6-S

--> (parallel operation)



4.4.4 Power supply and regenerative operation with contactor circuit

Regenerative inverter currents \leq current of one R6-S



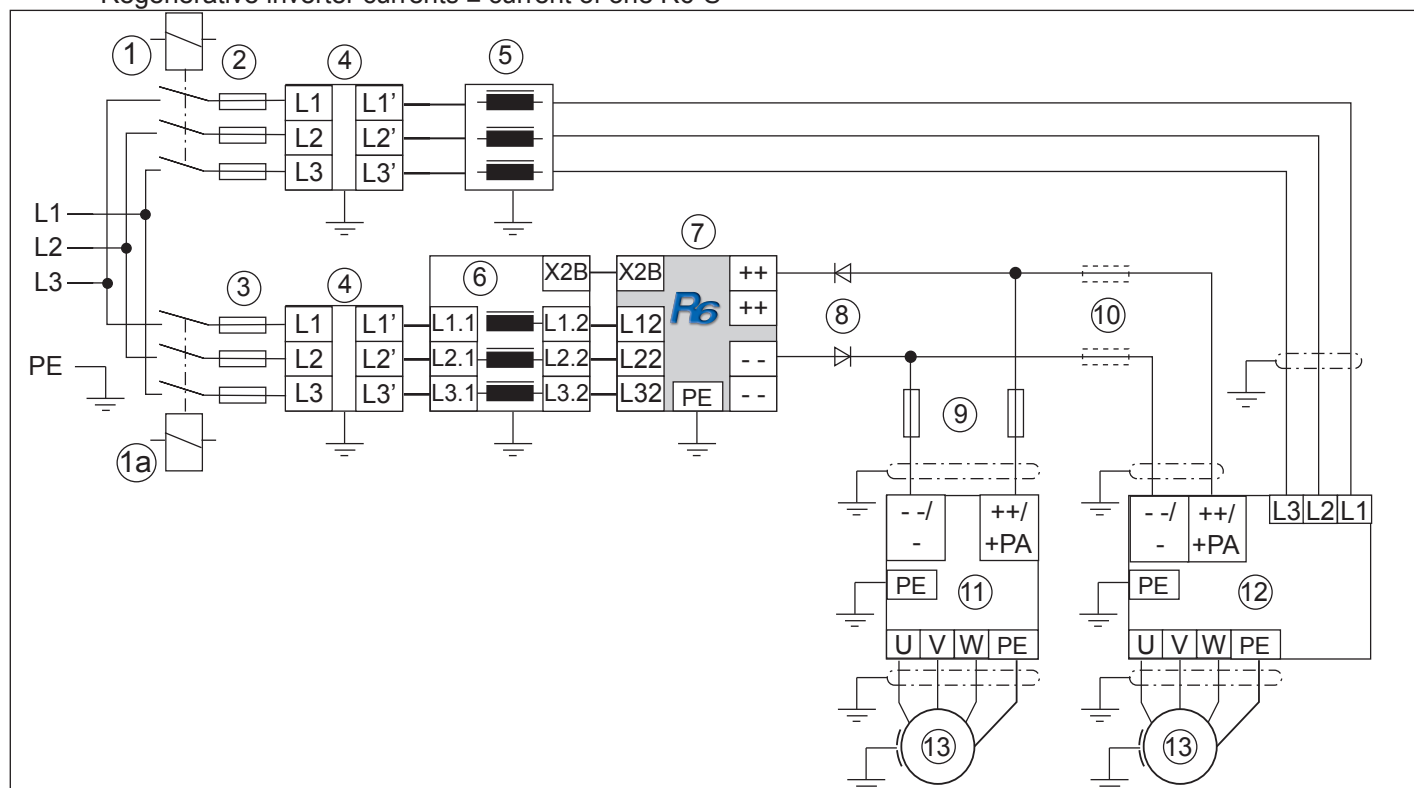
Formula for current sharing

$$X_{\text{choke}} = \omega \cdot L_{\text{choke}} \approx \frac{u_{k_{\text{choke}}}}{I_{n_{\text{choke}}}}$$

$$I_{R6} = \frac{X_{\text{choke FI}}}{(X_{\text{choke FI}} + X_{\text{choke R6}})} \cdot I_{\text{total}} = \frac{L_{\text{choke FI}}}{L_{\text{choke FI}} + L_{\text{choke R6}}} \cdot I_{\text{total}}$$

4.4.5 Regenerative operation with decoupling diodes

Regenerative inverter currents \leq current of one R6-S



1	Mains contactor	5	Mains choke ^{1) 4)}	10	DC fuses type aR/gR ³⁾
1 A	Regenerative contactor ²⁾	6	Commutation choke ⁴⁾	11	DC inverter
2	Mains fuse	7	COMBIVERT R6-S	12	Inverter with DC output
3	Mains fuse type gR	8	Decoupling diodes	13	Motor
4	HF filter	9	DC fuses type aR/gR		

1) A mains choke with $uk=4\%$ is mandatory required from inverter size 23.

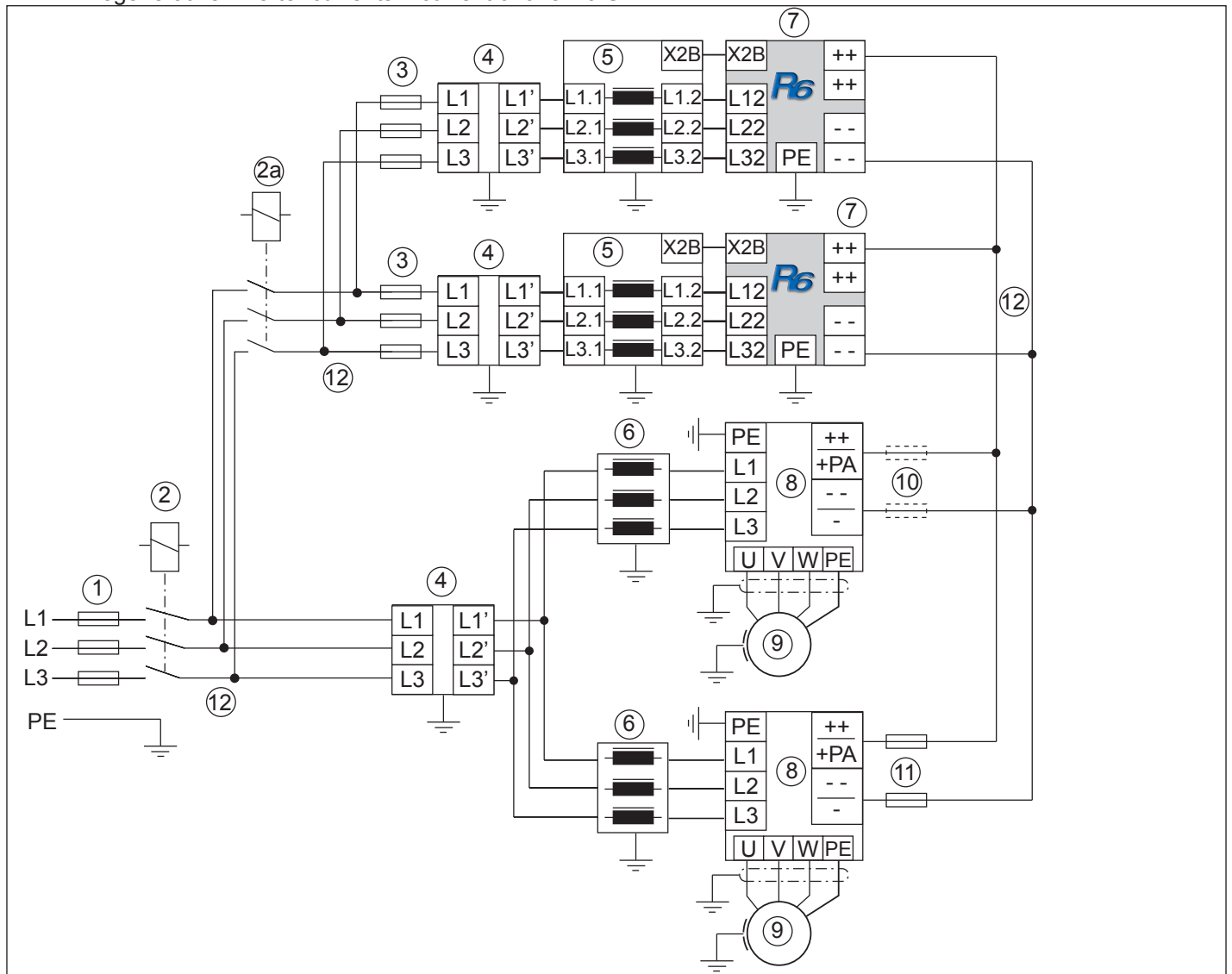
2) The regenerative contactor may only be connected if the precharging in the DC link circle of the inverter is completed. If the precharging of R6-S and frequency inverter is in the same DC branch, regenerative contactor are eventually not necessary (depending on the charging resistors and the DC link capacity).

3) The cable cross-section may not be smaller than 10 mm^2 . It must be dimensioned for the DC rated current of the load. Otherwise there are fuses in the DC link circle (10) necessary. The indicated maximum protection for the connected frequency inverters must be observed!

4) Parallel connection of the frequency inverter and R6-S causes a circulating current in regenerative operation. It is depending on the inductance of the mains-/ commutation chokes. The entire regenerative power is 75... 90% of the R6-S regenerative power.

4.4.6 Power supply /regenerative operation at parallel operation of COMBIVERT R6-S with recovery contactor

Regenerative inverter currents > current of one R6-S



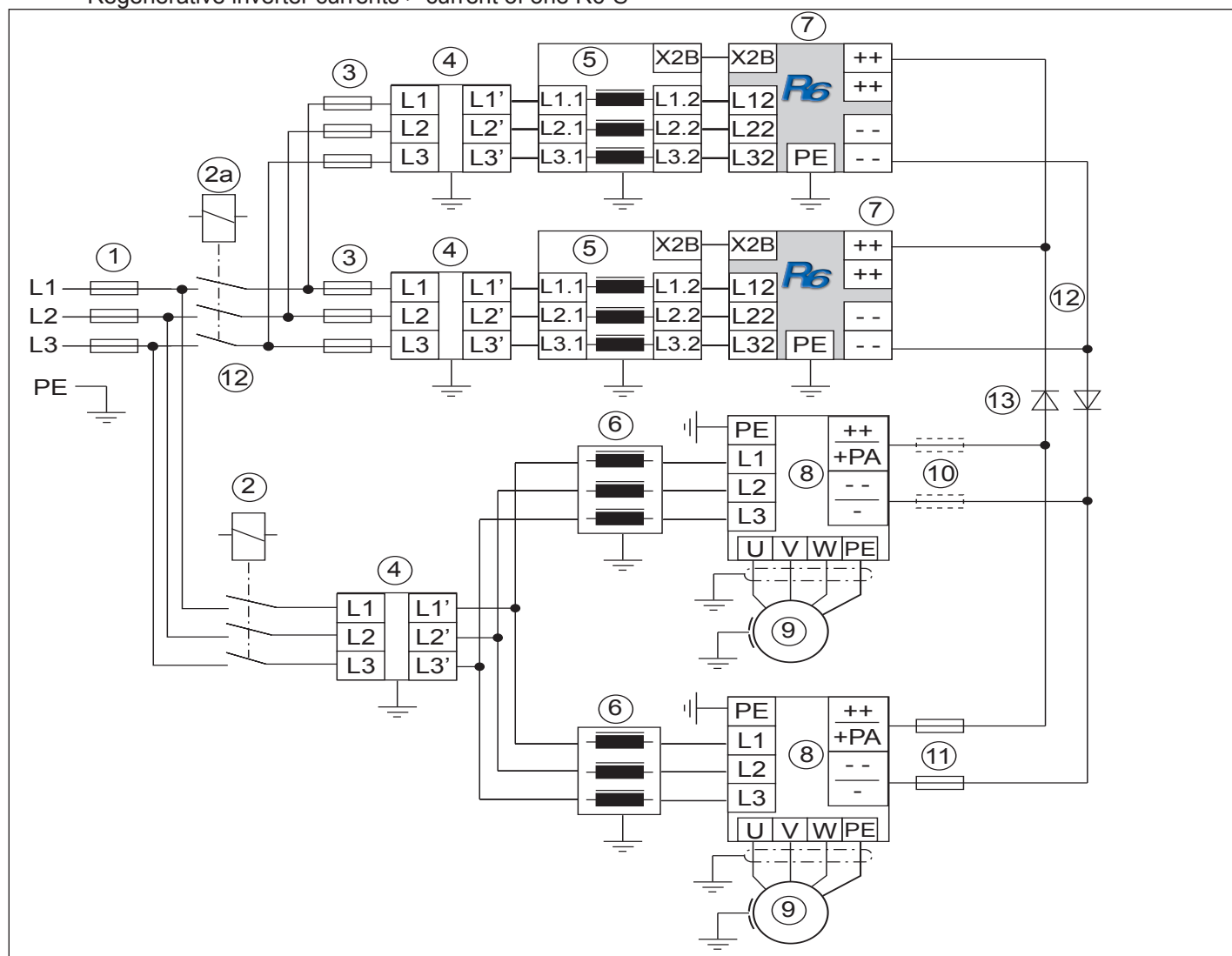
1	Mains fuse	5	Commutation choke ^{5) 6)}	9	Motor
2	Mains contactor	6	Mains choke ^{1) 5)}	10	DC fuses type aR/gR ²⁾
2a	Regenerative contactor ⁴⁾	7	COMBIVERT R6-S	11	DC fuses type aR/gR
3	Mains fuse type gR	8	Inverter with DC output	12	External terminal ³⁾
4	HF filter				

- 1) Current sharing between R6-S and frequency inverter must be observed during supply operation. The current sharing is depending on the uk-value and the rated current of the mains chokes /commutation chokes (see formula page 18 below). A mains choke with uk=4% is mandatory required from inverter size 23.
- 2) The cable cross-section may not be smaller than 10 mm². It must be dimensioned for the DC rated current of the load. Otherwise there are fuses in the DC link circle (10) necessary. The indicated maximum protection for the connected frequency inverters must be observed!
- 3) If the inverter current > current of the COMBIVERT R5-S it must be wired at an external terminal (12).
- 4) The regenerative contactor may only be connected if the precharging in the DC link circle of the inverter is completed. If the precharging of R6-S and frequency inverter is in the same DC branch, regenerative contactor are eventually not necessary (depending on the charging resistors and the DC link capacity).
- 5) Parallel connection of the frequency inverter and R6-S causes a circulating current in regenerative operation. It is depending on the inductance of the mains-/ commutation chokes. The entire regenerative power is 75... 90% of the R6-S regenerative power.

- 6) In case of parallel connection of R6-S the power of the slaves can be smaller up to 15% caused by production tolerances of the commutation choke. A smaller total power is output. The impedance voltages u_k of the commutation chokes must be the same in case of parallel connection of R6-S with different sizes.

4.4.7 Regenerative operation at parallel operation of COMBIVERT R6-S with decoupling diodes

Regenerative inverter currents > current of one R6-S



1	Mains fuse	5	Commutation choke ^{5) 6)}	9	Motor
2	Mains contactor	6	Mains choke ^{1) 5)}	10	DC fuses type aR/gR ²⁾
2a	Regenerative contactor ⁴⁾	7	COMBIVERT R6-S	11	DC fuses type aR/gR
3	Mains fuse type gR	8	Inverter with DC output	12	External terminal ³⁾
4	HF filter			13	Decoupling diodes

- 1) Mains chokes with $U_k=4\%$ are necessary if several frequency inverters are connected to the mains. The current sharing must be observed.
- 2) The cable cross-section may not be smaller than 10 mm^2 . It must be dimensioned for the DC rated current of the load. Otherwise there are fuses in the DC link circle (10) necessary. The indicated maximum protection for the connected frequency inverters must be observed!
- 3) If the inverter current > current of the COMBIVERT R5-S it must be wired at an external terminal (12).
- 4) The regenerative contactor may only be connected if the precharging in the DC link circle of the inverter is completed. If the precharging of R6-S and frequency inverter is in the same DC branch, regenerative contactor are eventually not necessary (depending on the charging resistors and the DC link capacity).

4.5 Connection of the control board version S

4.5.1 Assignment of the control terminal strip X2A

X2A



Core cross-section 0,14...1,5 mm², tightening torque 0,5 Nm

PIN	Function	Name	Description	Specifications
10	24...30 VDC input	Uin	External supply of the control board	24...30 VDC ±1 V
11	Mass	COM	Reference potential	
12	Digital input 1	ST	Control release / reset	Ri: 4,4 kΩ
13	Digital input 2	I1	programmable	
14	Digital input 3	I2	programmable	
15	Digital input 4	I3	programmable	
16	Digital in-/output	I/O (I4)	Active signal (connection of all R6 at parallel operation in master-slave procedure)	
17	24 V-output	Uout	Voltage supply for in- and outputs	ca. 24 V / max. 100 mA
18	Mass	COM	Reference potential	
19	Digital output 1	O1	Transistor output (DC > CP.19)	I _{max} : 25 mA
20	Digital output 2	O2	Transistor output (error message)	I _{max} : 25 mA
21	Analog output	ANOUT	Difference to mains frequency (CP.18)	0...±10 V / max. 5 mA
22	24 V-output	Uout	see terminal 17	
23	Mass	COM	Reference potential	
24	Relay 1 / NO contact	RLA	Relay output Ready signal (no error)	max. 30 VDC *) 0,01...2 ADC
25	Relay 1 / NC contact	RLB		
26	Relay 1 / switching contact	RLC		
27	Relay 2 / NO contact	FLA	Relay output (DC > CP.19 and tightened load-shunt)	max. 30 VDC *) 0,01...2 ADC
28	Relay 2 / NC contact	FLB		
29	Relay 2 / switching contact	FLC		

*) The relay outputs must be operated with max. 48 VDC protective separation voltage to guarantee the CE standard. After consultation KEB a current of max. 1 ADC is permissible for 120 VAC.

4.5.2 Assignment of socket X2B

RJ45 socket for phase synchronization and temperature sensor		No.	Name	Function
		1	t1	Connection for temperature sensor
		2	t2	
		3	U13_syn	Synchronization phase 1 / 3
		4	–	reserved
		5	U21_syn	Synchronization phase 2 / 1
		6	–	reserved
		7	U32_syn	Synchronization phase 3 / 2
		8	–	reserved

The connection is made with a standard patch cable 1:1 with the socket X2B at the commutation throttle.

Connection of the Control Board

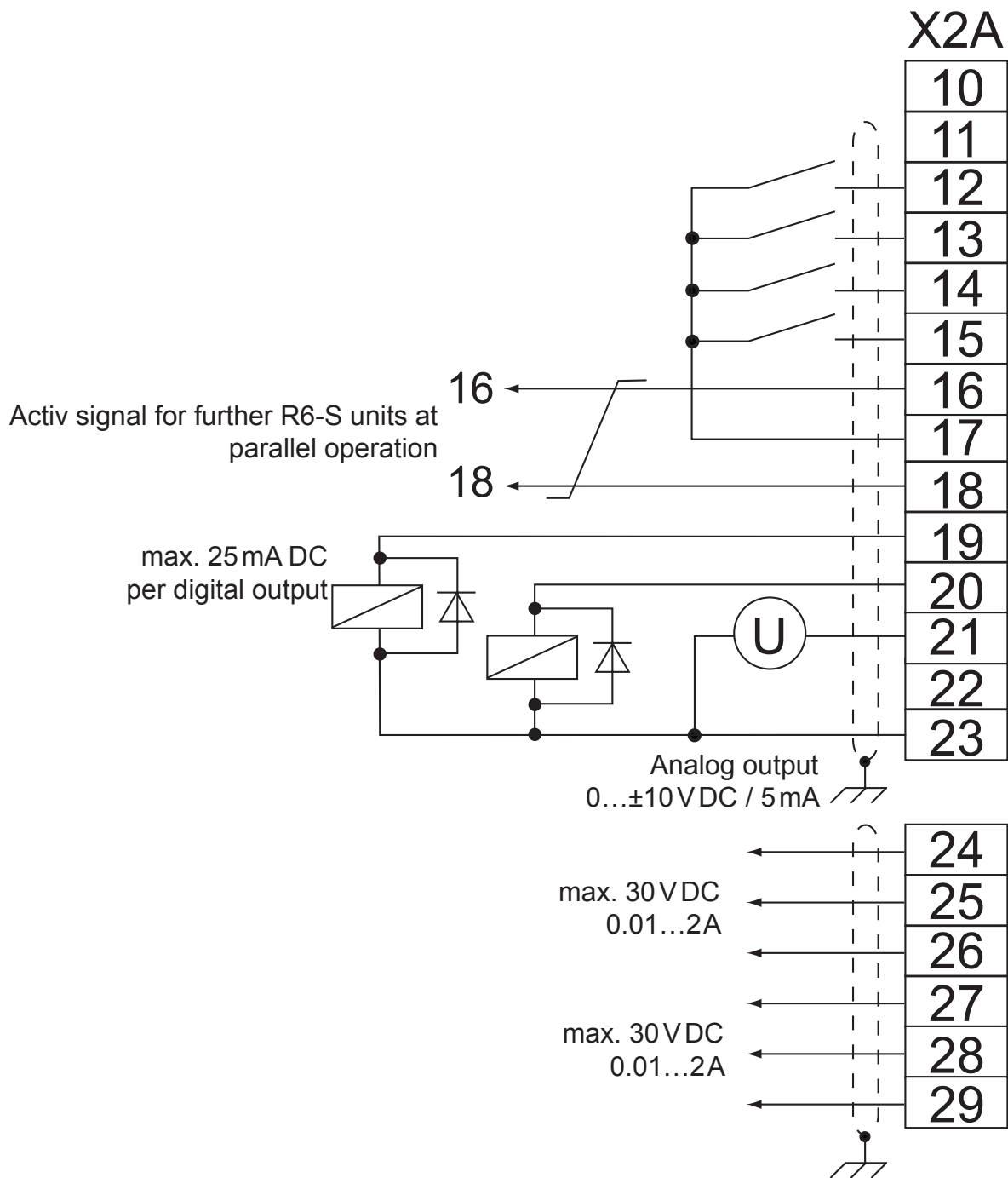
4.5.3 Wiring example

In order to prevent a malfunction caused by interference voltage supply on the control inputs, the following directions should be observed:



EMC

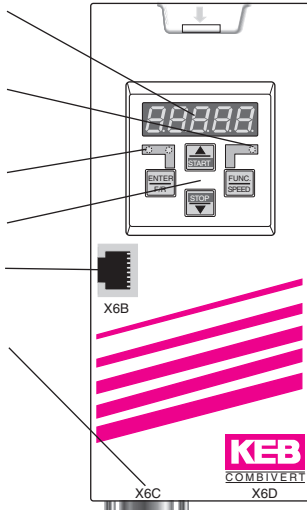
- Use shielded / drilled cables
- Lay shield on one side of the inverter onto earth potential
- Lay control and power cable separately (about 10...20 cm apart); Lay crossings in a right angle (in case it cannot be prevented)



4.6 Operator

As an accessory to the local or external (option: cable 00.F5.0C0-1xxx) operation an operator is necessary. To prevent malfunctions, the COMBIVERT must be brought into nOP status before connecting / disconnecting the operator (open control release). When starting the COMBIVERT, it is started with the last stored values or factory setting.

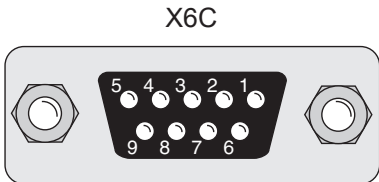
Digital operator (part number 00.F5.060-1000)		
Interface operator (part number 00.F5.060-2000)		
x	x	5-digit LED Display
x	x	Operating-/Error display Normal "LED on" Error "LED blinks"
-	x	Interface control Transmit "LED on"
x	x	Double function keyboard
-	x	X6B HSP5 programming and diagnostic interface
-	x	X6C RS232/RS485



The diagram shows a vertical digital operator unit. At the top is a small arrow pointing down. Below it is a 5-digit LED display showing '88888'. Under the display is a keyboard with four buttons: 'ENTER' (left), 'START' (center with an upward arrow), 'STOP' (right with a downward arrow), and 'FUNC. SPEED' (far right). Below the keyboard is a connector labeled 'X6B' with a black plug. At the bottom is a connector labeled 'X6C' with a black plug. The unit has a pink diagonal stripe pattern on the lower half and a red 'KEB' logo with 'COMBIVERT' and 'X6D' below it.

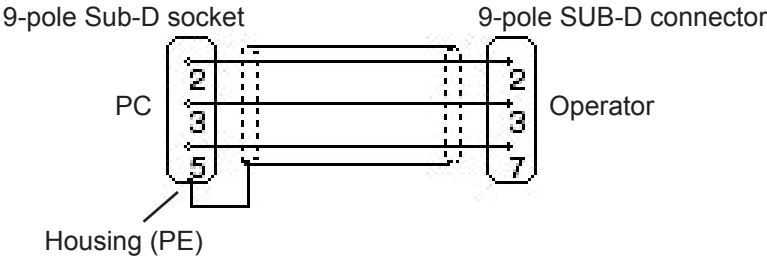


Only use the operator interface for the serial data transfer to RS232/485. The direct connection, PC to the COMBIVERT is only valid with a special cable (part number 00.F5.0C0-0001), otherwise, it would lead to the destruction of the PC-interface!



PIN	RS485	Signal	Meaning
1	-	-	reserved
2	-	TxD	Transmission signal RS232
3	-	RxD	Receive signal RS232
4	A'	RxD-A	Receive signal A RS485
5	B'	RxD-B	Receive signal B RS485
6	-	VP	Voltage supply +5 V (I _{max} =10 mA)
7	C/C'	DGND	Data reference potential
8	A	TxD-A	Transmission signal A RS485
9	B	TxD-B	Transmission signal B RS485

RS 232 cable
Part number
00.58.025-001D
Length 3 m



5. Operation of the Unit

5.1 Keyboard

When switching on KEB COMBIVERT R6-S the value of parameter CP.1 appears (see Drive mode to switch the keyboard function).

The function key (FUNC) changes between the parameter value and parameter number.



With UP (▲) and DOWN (▼) the value of the parameter number is increased/decreased with changeable parameters.



Principally during a change, parameter values are immediately accepted and stored non-volatile. However, with some parameters it is not useful that the adjusted value is accepted immediately. At this parameters (see parameter overview) the adjusted value is accepted and stored non-volatile by pressing ENTER.

If a malfunction occurs during operation, then the actual display is overwritten by the alarm message. The alarm message in the display is reset by ENTER.



With ENTER only the error message in the display is reset. In the inverter status display (CP.3) the error is still displayed. In order to reset the error itself, the cause must be removed or a power-on reset must be made.

5.2 Operation with PC and system software COMBIVIS

Instructions for the installation and operation of the system software COMBIVIS can be taken from the appropriate software instruction.

5.3 Switch-on procedure

The COMBIVERT R6-S is initialized after connection of the power supply. The power circuit identification is checked first. If an invalid power circuit is recognized, error „E.Puci” (Power unit code invalid) is released and displayed in the operator. This error cannot be reset, the power circuit must be checked.

If a valid power circuit is recognized, COMBIVERT R6-S changes into status "SYn". The following procedures take place one after another during this synchronisation phase:

- Inspection of correct synchronisation connection (error "E.nEt" is released, if the synchronous signal is missing)
- Inspection of the phase allocation of synchronous signals to the mains phases. Error "E.SYn" is released if a phase is missing or in case of phase allocation failure.

The actual mains frequency is determined and the correct connection of the COMBIVERT R6-S is secured after successful synchronisation. If the control release (terminal ST) is set, the COMBIVERT R6-S starts independently with the specified operation. Depending whether regenerative requirement is available, the COMBIVERT R6-S is in status „rEGEn” or „Stb”.

Status „Stb“

COMBIVERT R6-S detects a typical voltage level in the DC link circuit of the connected frequency inverter (motor operation) and keeps the modulation signals of the regenerative unit deactivated.

Status „rEGEn”

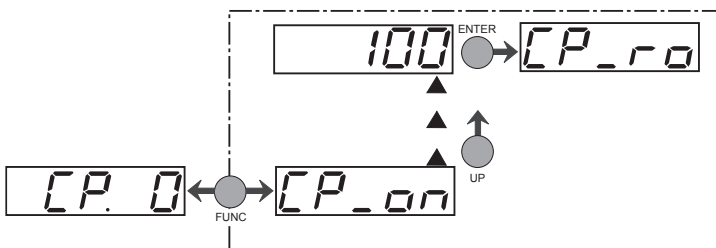
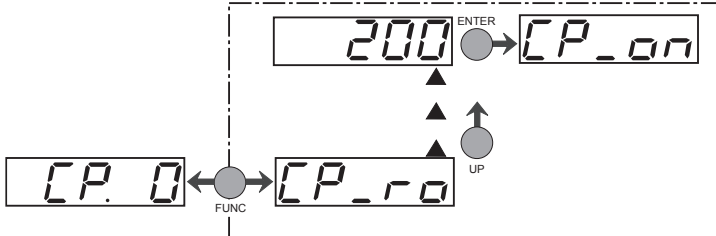
The modulation signals are activated and the unit changes into regenerative operation on exceeding the DC voltage in the DC link (CP.09) more than 103 % of the input voltage. Further the regenerative unit is switched active, if regenerative operation is requested by an additional installed COMBIVERT R6-S in the system (master /slave operation).

5.4 Parameter summary

The CP parameters are one of the parameter selection defined by KEB. You need an application manual in order to get access to the entire parameters.

Display	Parameter	Setting range	Resolution	Factory setting	Origin
CP.00	Password input	0...9999	1	–	ud.01
CP.01	Status display	–	–	–	ru.00
CP.02	Current mains frequency	–	0.1 Hz	–	ru.03
CP.03	AC-Phase current L1	–	0.1 A	–	ru.08
CP.04	AC-Phase current L2	–	0.1 A	–	ru.09
CP.05	AC-Phase current L3	–	0.1 A	–	ru.10
CP.06	Current utilization	–	1 %	–	ru.13
CP.07	Current utilization / peak value	–	1 %	–	ru.14
CP.08	DC output current	–	0.1 A	–	ru.15
CP.09	Current DC voltage	–	1 V	–	ru.19
CP.10	DC output voltage / peak value	–	1 V	–	ru.20
CP.11	Heat sink temperature	–	1 °C	–	ru.38
CP.12	Over load counter	–	1 %	–	ru.39
CP.13	Active power	–	0.1 kW	–	ru.81
CP.14	Total regen	–	0.1 kWh	–	ru.82
CP.15	Total motor	–	0.1 kWh	–	ru.83
CP.16	Total net	–	0.1 kWh	–	ru.84
CP.17	Apparent power / mains input	–	0.1 kVA	–	ru.85
CP.18	Analog output 1 / amplification	±20.00	0.01	1.00	An.33
CP.19	DC switching level	±30000.00 V	0.01 V	600.00 V	LE.00
CP.20	Automatic error reset	0...10	1	3	Pn.15
CP.21	Last error	–	–	–	In.21
CP.22	Last error -1	–	–	–	In.21
CP.23	Last error -2	–	–	–	In.21
CP.24	Last error -3	–	–	–	In.21
CP.25	Last error -4	–	–	–	In.21
CP.26	Last error -5	–	–	–	In.21
CP.27	Last error -6	–	–	–	In.21
CP.28	Last error -7	–	–	–	In.21
CP.29	Software version	1.11	–	1.11	In.06
CP.30	Software date	0801.7	–	0801.7	In.07
CP.31	Power unit identification	250	–	–	SY.03

5.5 Password input

No.	Name	r/w	Enter	Origin
CP.00	Password input	–	–	ud.01
Ex works the COMBIVERT R6-S is supplied without password protection, i.e. all changeable parameters can be adjusted. After parameterizing the inverter can be secured against unauthorized access. The adjusted mode is stored.				
Barring the CP-Parameter				
Enabling the CP-Parameter (for protection the right password must be made unrecognizable against unauthorized access)				

5.6 Monitoring- and analysis parameters

The following parameters serve for the functional monitoring during operation.

No.	Name	r/w	Enter	Origin
CP.01	Status display	–	–	ru.00
The status display shows the actual working conditions of the COMBIVERT.				
Status Messages				
rEGEn	Feedback active (regeneratonic operation)			
bbL	Count down of the base-block time, R6-S released			
noP	„no Operation“ control release not bridged, modulation switched off			
nEtoF	Mains power failure; feedback already possible			
Stb	R6-S regenerative unit in stand-by operation (motoric operation)			
SYn	Inspection of phase allocation and synchronization of mains angle			
Error Messages				
E.dOH	Error! Overtemperature choke“ , temperature monitoring of the commutation choke has triggered and the coolong-off period is up.			
E. EF	External Fault, error message by an external unit			
E.nEt	Error! Mains, one or more phases are missing			
E.nOH	No Over Heat, over-temperature error not present (E.OH), error can be reset.			
E.nOL	No Over Load, cooling time after E.OL is up , error can be reset.			
E. OC	Error! Overcurrent“, output current too high or ground fault			
E. OH	Error! Overtemperature“, overheating at heat sink (see „technical data“)			
E.OHI	Error! Interior temperature“, temperature in the interior > 95 °C			
further on next side				

Operation of the Unit

No.	Name	r/w	Enter	Origin
CP.01	Status display	–	–	ru.00
E. OL	Error! Overload“, overload monitoring of the regenerative unit has responded			
E. OP	Error! Overvoltage“, DC link voltage too high			
E.Puci	Power unit identification invalid			
E.Puch	Error! Power unit changed“, a configured unit for 400V was connected to a 230V mains (or reverse). Load factory setting with CP.31, so the unit can adapt itself to the changed supply system.			
E.SYn	Error! Synchronization“, phase allocation at commutation throttle not correct			
E. UP	Error! Undervoltage“, DC link voltage too low			

No.	Name	r/w	Enter	Origin
CP.02	Current mains frequency	–	–	ru.03
After switching on the actual mains frequency is determined during the initialization phase. Slowly changes of the mains frequency during the operation are recognized and displayed in CP.02. CP.02 displays the actual regenerative frequency, if the COMBIVERT R6-S is in "nEtoF" status.				
Resolution		Meaning		
0.01 Hz		positive values = clockwise rotating field		
		negative values = counterclockwise rotating field		

No.	Name	r/w	Enter	Origin
CP.03	AC-Phase current L1	–	–	ru.08
CP.04	AC-Phase current L2	–	–	ru.09
CP.05	AC-Phase current L3	–	–	ru.10
Resolution		Meaning		
0.1 A		Display of the actual input current of the respective phase.		

No.	Name	r/w	Enter	Origin
CP.06	Current utilization	–	–	ru.13
Resolution		Meaning		
1 %		Independent whether power supply or regenerative operation, the display indicates the actual utilization of the COMBIVERT R6-S. 100 % correspond to the rated current of the COMBIVERT R6-S.		

No.	Name	r/w	Enter	Origin
CP.07	Current utilization / peak value	–	–	ru.14
Resolution		Meaning		
1 %		Parameter CP.07 enables to recognize short-term peak loads within an operating cycle. For that the highest value of CP.06 is stored in CP.07. The peak value memory can be cleared by pressing the UP and DOWN key or over bus by writing any value you like to the address of CP.07. Switching off COMBIVERT R6-S also clears the memory.		

No.	Name	r/w	Enter	Origin
CP.08	DC output current	–	–	ru.15
Resolution		Meaning		
0.1 A		Display of the actual DC output current in ampere.		

No.	Name	r/w	Enter	Origin
CP.09	Current DC - voltage	–	–	ru.19
Resolution		Meaning		
1 V		Display of actual DC-link voltage in volt. The value is measured at the DC output terminals of the COMBIVERT R6-S.		

No.	Name	r/w	Enter	Origin
CP.10	Current DC - voltage / peak value	–	–	ru.20
Value range		Meaning		
0...1000 V		Parameter CP.10 enables to recognize voltage peaks within an operating cycle. For that the highest value of CP.09 is stored in CP.10. The peak value memory can be cleared by pressing the UP and DOWN key or over bus by writing any value you like to the address of CP.10. Switching off COMBIVERT R6-S also clears the memory.		

No.	Name	r/w	Enter	Origin
CP.11	Heat sink temperature	–	–	ru.38
Resolution		Meaning		
1 °C		Display of the actual heat sink temperature. On exceeding the maximum heat sink temperature (see "technical data") the modulation is switched off and error E.OH is displayed. Message E.nOH is displayed after the cooling period. The error can be reset now.		

No.	Name	r/w	Enter	Origin
CP.12	Over load counter	–	–	ru.39
Resolution		Meaning		
1 %		The permanent load of the COMBIVERT R6-S can be evaluated with this parameter, in order to avoid an E.OL error (in-time load reduction). Error E.OL is released, if the overload counter reaches 100 %.		

No.	Name	r/w	Enter	Origin
CP.13	Active power	–	–	ru.81
Resolution		Meaning		
0.01 kW		CP.13 displays the current active power of the COMBIVERT R6-S. Motor power is displayed with positive values, generatoric power is displayed with negative values.		

Operation of the Unit

No.	Name	r/w	Enter	Origin
CP.14	Total regen	–	–	ru.82
Resolution		Meaning		
1 kW		Counter for the regeneratoric electric work to the mains.		

No.	Name	r/w	Enter	Origin
CP.15	Total motor	–	–	ru.83
Resolution		Meaning		
1 kW		Counter for the supplied electrical work from the mains in kWh.		

No.	Name	r/w	Enter	Origin
CP.16	Total net	–	–	ru.84
Resolution		Meaning		
1 kW		Display of the difference between supplied and regeneratoric work. The result is displayed by right sign.		


No.	Name	r/w	Enter	Origin
CP.17	Apparent power / mains input	–	–	ru.85
Resolution		Meaning		
0.01 kVA		Display of the current apparent power at the mains input.		

5.7 Special adjustments

The power supply- and regenerative unit can be adapted to the application with the following parameters.

No.	Name	r/w	Enter	Origin
CP.18	Analog output / amplification	Yes	–	An.33
The analog output displays the difference between actual supply frequency and set supply frequency. At factory setting of CP.18 this corresponds to 1 V per 0.1 Hz difference. The display occurs with right sign. The reference value of 50 or 60 Hz is determined during power on.				
Setting range		Setting	Meaning	
0...±20.00		1.00	The amplification to the desired output voltage can be adapted with CP.18. Max. possible: ±10V.	

No.	Name	r/w	Enter	Origin
CP.19	DC switching level	Yes	–	LE.00
This parameter determines the switching level for transistor output O1, as well as relay output 2.				
Setting range		Setting	Meaning	
0...3200.00 V		600.00 V	The switching condition is fulfilled and the transistor output is set if the DC voltage level exceeds the adjusted value in CP.19. Relay output 2 is set, if the load shunt relay is additionally tightened.	

No.	Name	r/w	Enter	Origin
CP.20	Automatic error reset	Yes	–	Pn.15
		An automatic error reset can be activated with this parameter. Attention, the machine manufacturer must observe appropriate protective measures for operators staff and machine.		
Setting range		Setting	Meaning	
0		3	No automatic error reset.	
1...10			Maximum errors, which are reset within one hour. If the number of errors per hour exceeds the adjusted value in CP.20, only a manual reset via terminal strip can be made.	

Operation of the Unit

No.	Name	r/w	Enter	Origin
CP.21	Last error	–	–	In.24 set 0
CP.22	Last error (t-1)	–	–	In.24 set 1
CP.23	Last error (t-2)	–	–	In.24 set 2
CP.24	Last error (t-3)	–	–	In.24 set 3
CP.25	Last error (t-4)	–	–	In.24 set 4
CP.26	Last error (t-5)	–	–	In.24 set 5
CP.27	Last error (t-6)	–	–	In.24 set 6
CP.28	Last error (t-7)	–	–	In.24 set 7

Parameters CP.21... 28 display the last eight errors which occur. With exception error "undervoltage E.UP" is not stored. The oldest error is displayed in CP.28. A new error is stored in CP.21. All other errors are shifted to the next parameter. The oldest error (CP.28) is not applicable.

The meaning of the error messages is described in parameter CP.1.

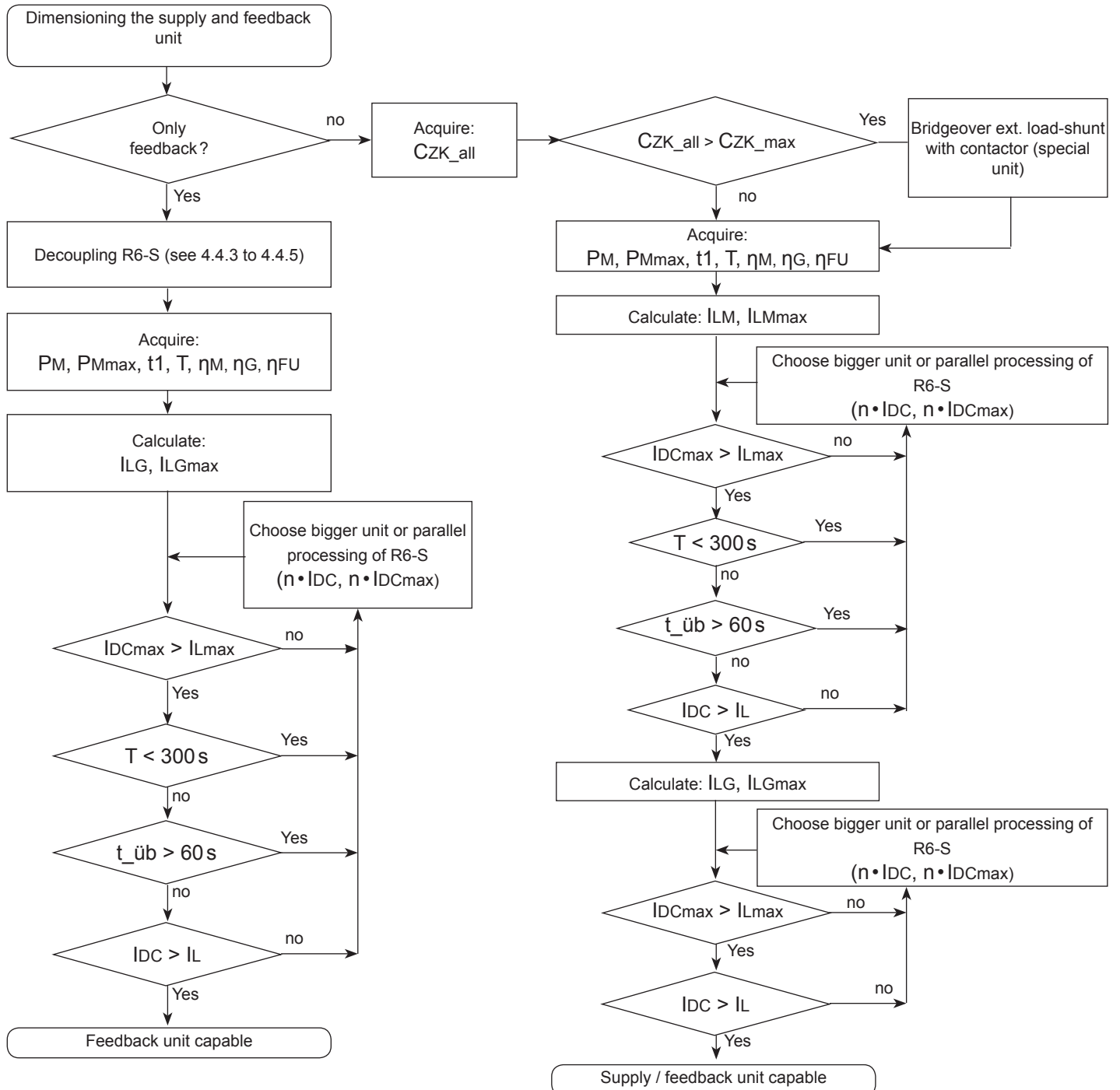
No.	Name	r/w	Enter	Origin
CP.29	Software version	–	–	In.06
Value range		Meaning		
0.00...9.99		Display of the inverter software version number (e.g. 1,11).		

No.	Name	r/w	Enter	Origin
CP.30	Software date	–	–	In.07
Value range		Meaning		
0...6553.5		Display of the inverter software date in the format „ddmm.y“.		

No.	Name	r/w	Enter	Origin
CP.31	Reset to factory setting	–	–	SY.3
The COMBIVERT R6-S detects the connected supply system (230 V/400 V) at the first switching on. Depending on the supply system the COMBIVERT R6-S adjusts internally certain parameter values. If the COMBIVERT R6-S connected to another supply system, these stored parameter values are not correct any longer. Error message "power unit changed (E.Puch)" is displayed.				
Value range		Meaning		
0...32767		By writing of any positive value error E.Puch is reset and the default values are loaded. Now the COMBIVERT R6-S reacts like a first switching on.		

A. Appendix

A.1 Dimensioning power supply and regenerative units



PM	Mechanical power	ηM	Motor efficiency	IDC	DC output current R6-S
PMmax	Max. mechanical power	ηG	Gearbox efficiency	IDCmax	Max. DC output current R6-S
t1	Overload time	ηFU	Inverter efficiency	ILG	DC load regenerative current
t	Cycle duration time	ILM	DC load motoric current	ILGmax	Max. DC load regenerative current
n	Number of R6-S	ILMmax	Max. DC load motoric current	CZK_all	DC link capacity of all frequency in-verters
				CZK_max	Max. connecting capacity R6-S

A.2 DC link capacitors of KEB frequency inverters

200 V units		400 V units	
Size	Capacity	Size	Capacity
05	780 µF	05	180 µF
07	880 µF (940 µF*)	07	180 µF (300 µF*)
09	1080 µF	09	300 µF
10	1080 µF	10	345 µF
12	2220 µF	12	470 µF
13	3280 µF	13	580 µF
14	4100 µF	14	650 µF
15	4100 µF	15	940 µF
16	5040 µF	16	1290 µF
17	9900 µF	17	1640 µF
18	13200 µF	18	1875 µF
19	15600 µF	19	2700 µF
20	16500 µF	20	3900 µF
21	19800 µF	21	4950 µF
*) special version		22	4950 µF
		23	6350 µF
		24	8400 µF
		25	9900 µF
		26	11700 µF
		27	14100 µF

*) special version





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